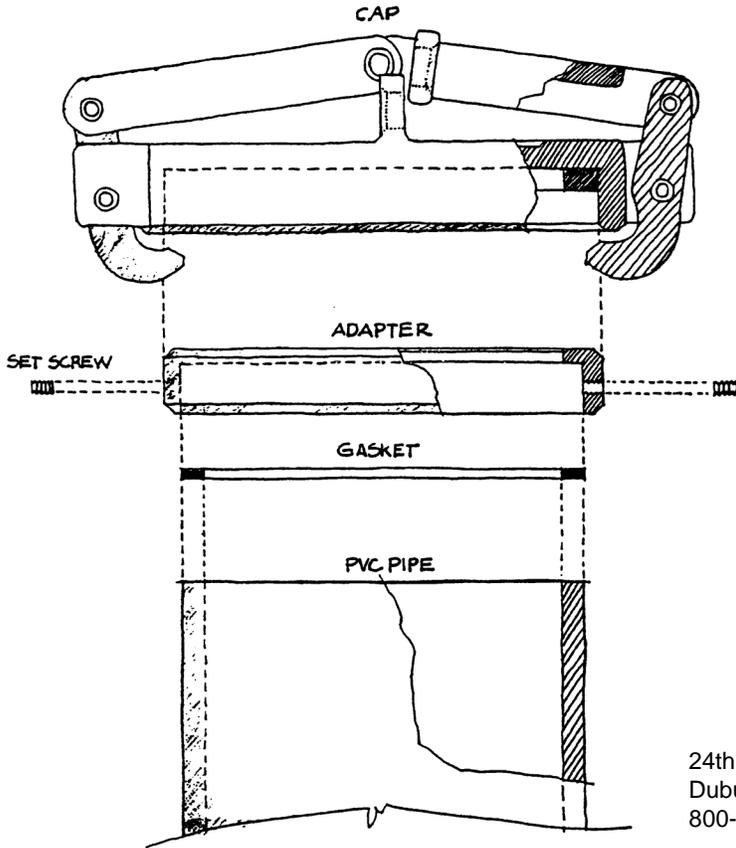


Fig. 305XA - 4" Test Well Fitting



Installation Instructions

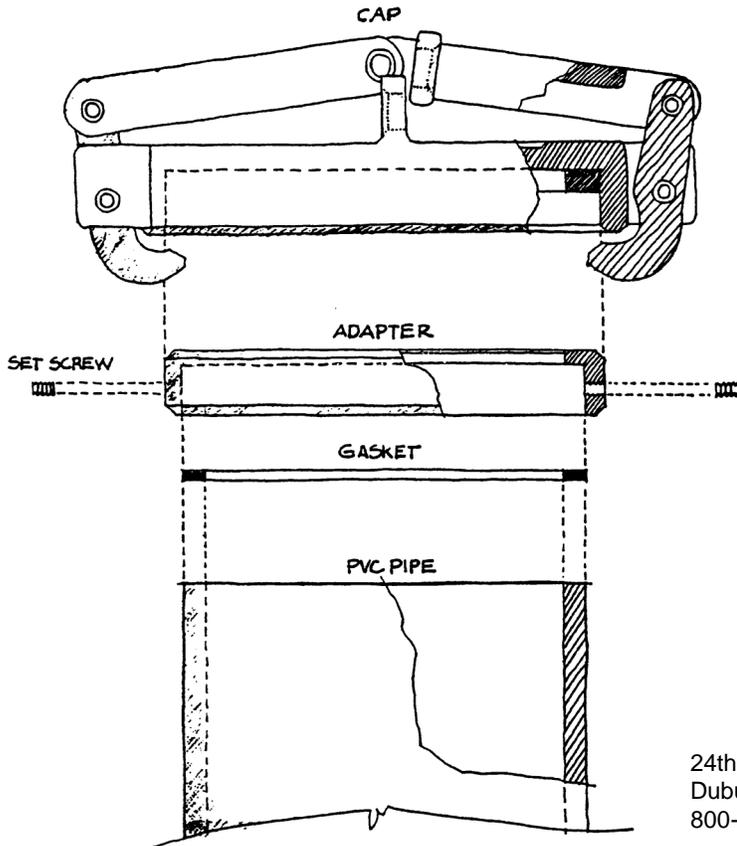
1. This fitting is designed to fit a 4" schedule 40 PVC pipe.
Note: To get a watertight fit, the pipe must be cut smooth and even using a pipe cutter.
2. The unit includes a cap, adapter ring, gasket, three set screws (8-32 x $\frac{3}{16}$ "), and a $\frac{5}{64}$ " allen wrench.
3. Disconnect the cap from the adapter ring and slip the ring on the PVC pipe. **Make sure that the gasket is in place (see the diagram).**
4. Tighten the set screws with the allen wrench. For the best seal, push down on the ring and compress the gasket as the set screws are tightened. **Be careful not to overtighten the set screws.**
5. Check the firmness of the grip onto the pipe and adjust if necessary. Slip the cap over the ring and push on the top to clamp tight. Pull on the cap ring to open.

24th and Elm St
Dubuque, IA 52001
800-553-4840

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Established 1855

305XA-0104 PP

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