FIG. NO. 515 INSTALLATION: Bolt base to stable footing that will not rise or sink from outdoor conditions. Adjust height of box so ports on rear of box align with system piping. Use standard piping practices when installing fittings with threaded ends. Apply a fuel resistant, non-hardening, anti-seize sealant (non adhesive) to fitting threads. Morrison recommends thread sealant rather than Teflon® tape. Avoid over-torque, which may damage the fittings. Adjoining piping must be properly supported and positioned so minimal piping stresses are transmitted to the box during or after installation. The spill container is not made to secure the weight of the piping structure. Bolt flanges to rear of spill container box. Flanged bolting should be tightened gradually in a crisscross pattern. Bolting should be tightened sufficiently to prevent loosening of the joint. Thread pipes from the system into companion flanges. Mount fittings internal to box to the inside face of the companion flange. It is highly recommended that the whole installation be tested before being released for use.

FIG. NO. 516 INSTALLATION: Apply a fuel resistant, non-hardening, anti-seize sealant (non adhesive) to pipe threads. Morrison recommends thread sealant rather than Teflon® tape. Avoid over-torque, which may damage the fittings. Thread spill container on to tank. Mount fittings internal to container. Avoid over-torque, which may damage the fittings. It is highly recommended that the whole assembly be tested before being released for use.

Failure to follow any or all of the warnings may render the spill container nonfunctional and could result in a hazardous product spill, which may result in property damage, environmental contamination, fire, explosion, injury or death.

WARNINGS

- Fire Hazard - Death or serious injury could result from spilled liquids. Any modification to this spill container other than stated in these installation instructions will void the product warranty.
- Install in accordance with all applicable local, state, and federal laws.
- For your safety, it is important to follow local, state, federal and/or OSHA rules that apply to working inside, above, or around the storage tank and piping area. Use all personal protective equipment required for working in the specific environment.
- Tanks could be under pressure. Vapors could be expelled from tank vents, piping, valves or fittings while performing installation. Vapors could catch fire or cause an explosion. Avoid sparks, open flame, or hot tools when working on spill containers.
**MAINTENANCE:** Ensure product is properly installed. Observe the container to assure proper performance. Visually inspect exterior and interior of container on a regular basis, or at least once a year to ensure the product is not worn or damaged to affect the functionality of the parts. Clean and remove any dirt, debris or spilled product from the spill container after each delivery. Product should not be drained to the ground or into the atmosphere. All hazardous materials need to be properly disposed according to local, state, or federal regulations. Additionally for the Fig. No.515, place a small amount of water in the spill container to verify the drain valve is holding liquid in the box. Drain water.

**WARNINGS**
- **Fire Hazard** - Death or serious injury could result from spilled liquids.
- You must be trained to maintain this spill container **Stop** now if you have not been trained
- For your safety, it is important to follow local, state, federal and/or OSHA rules that apply to working inside, above, or around the storage tank and piping area. Use all personal protective equipment required for working in the specific environment.
- Tanks could be under pressure. Vapors could be expelled from tank vents, piping, valves or fittings while performing installation. Vapors could catch fire or cause an explosion. **Avoid** sparks, open flame, or hot tools when working on spill containers.

**OPERATING INSTRUCTIONS:** The tank operator must ensure that all federal, state and local codes are met during the filling of this tank. Only experienced operators familiar with tank filling procedures should be allowed to fill or transfer product in this system. It is the responsibility of the operator to continuously monitor the tank filling process and take all necessary precautions to prevent any spill. The operator shall ensure that the delivery hose from the tank’s fill pipe is not disconnected until the hose has been drained completely. During unloading operations, the operator must remain in constant view of the transfer nozzle and fill pipe, and be in constant attendance at the discharge control valve. To evacuate spilled product from containment unit, bailing or mopping may be necessary. If unit is equipped with a drain valve, place a separate container under valve and open valve to drain contents. Product should not be drained to the ground or into the atmosphere. All hazardous materials need to be properly disposed according to local, state, or federal regulations.

If you need any further information on applications, special configurations, approvals, etc. please consult Morrison’s catalog, contact Morrison, or visit our website at [www.morbros.com](http://www.morbros.com).

**WARRANTY:** If you believe this product has a defect due to material or workmanship, please contact Morrison for a return authorization. All products are thoroughly tested before shipment. Material found to be defective in manufacture will be replaced or repaired at our discretion. Claims must be made within one year from the date of installation. Morrison will not allow claims for labor or consequential damage resulting from purchase, installation or misapplication of the product.